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D3916-5
Job Sheet 193827



Part No: D3916-5

Job Qty: 10 pcs

Part Name: Light Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/23/19

Job Tracking No:

Due Date: 5/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off								
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time									
100	Large Fab - Basket - 1	10 pcs	5/10/19		0.00	2.50	Large Fab - 1		MAR								
							Large Fab - 10										
							Large Fab - 2										
							Large Fab - 3										
							Large Fab - 4										
							Large Fab - 5										
							Large Fab - 6										
							Large Fab - 7										
							Large Fab - 8										
							Large Fab - 9										
110	QC 5	10 pcs	5/10/19		0.00	0.00	QC 5 - 10		DAS 40 9-89								
							QC 5 - 12										
							QC 5 - 17										
							QC 5 - 18										
							QC 5 - 19										
							QC 5 - 22										
							QC 5 - 24										
							QC 5 - 3										
							QC 5 - 43										
							QC 5 - 49										
							QC 5 - 51										
							QC 5 - 58										
							QC 5 - 68										
							QC 5 - 9										
							QC 5 - 50										
							QC 5 - 30										
							QC 5 - 40										
							120	Packaging 3-1 - Stock - B4B		10 pcs	5/10/19		0.00	0.00	Packaging 3 - 1 - B4B		
															Packaging 3 - 2 - B4B		
															Packaging 3 - 3 - B4B		
							Plex 4/23/19 8:42 AM Dart.lajeunesse.marie										

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	MAC
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - SA	10 pcs	5/10/19	0.00 0.00	QC 21 - SA - 21	DAG	MAY 01 2019
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-88	

Part Op 100 - Large Fab 8 (Fabricate per Drwg) 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make
 Descriptions: line at 9.00" annd use jig for other line***
 110 - (QC5- Inspect part completeness to step on W/O)
 120 - Packaging3 Large Fab (Identify as per dwg & Stock Location: LOCATION: WA004-4
 130 - QC21 (QC21- Final Inspection - Work Order Release) 1-Cut as per Dwg D3942-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	41.6600 ft (4.166 ea)	100-Large Fab - Basket - 1	5175805

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	M304TS0.500W.049	42	43	0



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Container No: S176451



Part: D3916-5

Job No: 193927

Serial No/Batch: S176451

Revision:

Inspector:

Exp Date:

Instructions: Variations

Date: 04/30/19

found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					